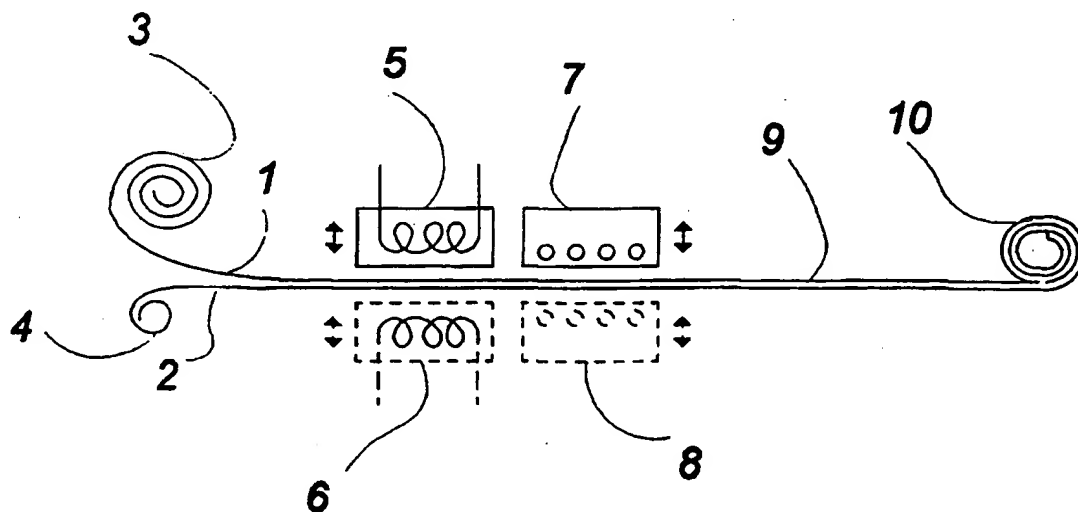


INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : B32B 27/12, 31/08, B29C 65/44	A1	(11) International Publication Number: WO 99/07551 (43) International Publication Date: 18 February 1999 (18.02.99)
<p>(21) International Application Number: PCT/DK98/00342</p> <p>(22) International Filing Date: 6 August 1998 (06.08.98)</p> <p>(30) Priority Data: 0910/97 6 August 1997 (06.08.97) DK</p> <p>(71) Applicant (for all designated States except US): KE-BURGMANN A/S [DK/DK]; Expansion Joints Division, Parkallé 34, DK-6600 Vejen (DK).</p> <p>(72) Inventor; and (75) Inventor/Applicant (for US only): MATHIESEN, Benny, Martin [DK/DK]; Gl. Strandvej 1, DK-5500 Middelfart (DK).</p> <p>(74) Common Representative: MATHIESEN, Benny, Martin; KE-Burgmann a/s, Expansion Joints Division, Parkallé 34, DK-6600 Vejen (DK).</p>	<p>(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, CZ (Utility model), DE, DE (Utility model), DK, DK (Utility model), EE, ES, FI, FI (Utility model), GB, GE, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SK (Utility model), TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).</p> <p>Published With international search report. In English translation (filed in Danish).</p>	
(54) Title: <u>METHOD OF MANUFACTURING A COMPOSITE MATERIAL</u>		



(57) Abstract

The invention relates to a method of manufacture of a composite product comprising at least one layer of reinforced woven material and at least one layer of PTFE foil or ePTFE foil, where the foil or foils are laminated together with the layer or layers of woven material by the use of heating and pressurising, where the composite material subsequently is cooled to a fully or partly fixed state. According to the preferred embodiment the composite is fixated by means of one or two co-operating pressure surfaces under a relative high pressure. By the invention a form stable composite material having a considerably enhanced E-module is achieved.